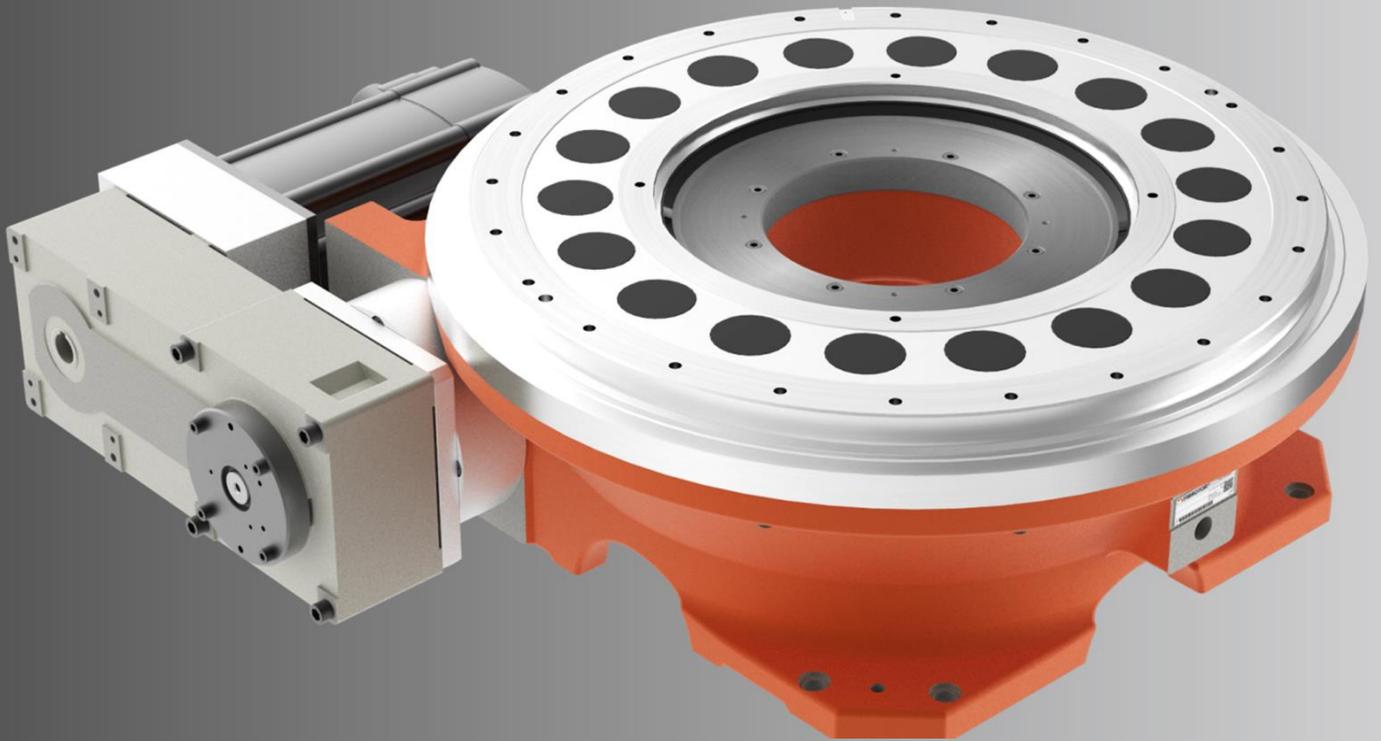


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TRANSLATION OF THE ORIGINAL ASSEMBLY AND OPERATION MANUAL



FIBROTOR VM.NC

Rotary table **FIBROTOR VM.NC**
Type: -
Item number: -
Serial number: -
Dimensions drawing: -
Year of manufacture: -
Order number: -

 This document has been created by

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Document: Translation of the original assembly and operation manual
Version V1.0

Contents

1	Introduction	9
1.1	Definition	9
1.2	Intended use	9
1.3	Improper use	9
1.4	Applicable documents	10
1.5	Structure	10
1.5.1	Bearing	10
1.5.2	Middle throughlet	10
1.5.3	Direction of rotation	10
1.5.4	Service life	10
1.5.5	Cam drive	10
1.5.6	Drive motors	11
1.5.7	Measuring system on the motor	11
1.6	Warranty	11
1.7	Translation of the Original maintenance and operation manual	11
1.7.1	Legend	11
1.7.2	Figures	12
1.7.3	List of the valid pages	12
1.7.4	Meaning of the safety instructions in this manual	12
1.8	Definitions of terms	13
2	Safety	15
2.1	BASIC SAFETY INSTRUCTIONS	15
2.1.1	Due diligence of the operator	16
2.1.2	PERSONNEL REQUIREMENTS	17
2.2	Qualification of the personnel	17
2.3	Safety devices on the machine	18
2.4	Remaining risks	18
3	Technical description	19
3.1	General technical data	19
3.2	Electrical connections	19
3.3	Temperature ranges	19
3.4	Assembly units	20
3.4.1	Rotary table	20
3.4.2	Cam roller gearbox	20
4	Transport	21
4.1	Important safety guidelines	21
4.3	Packaging and weight	22
4.4	Transport damages	22
4.5	Interim storage	22
4.6	Permitted equipment and auxiliary devices for the transport	23
4.7	Transport locks	23
4.7.1	Unpacking and transporting of the rotary table	23
4.8	Return shipping	24
4.9	Instructions for disposal of packaging material	24
5	Assembly	25
5.1	Important safety guidelines	25
5.2	Installation requirements	25

5.3	Assembly of the rotary table.....	25
5.3.1	Mechanical assembly	25
6	Commissioning.....	27
6.1	Important safety guidelines	27
6.2	Prior to the commissioning	27
6.2.1	Test run.....	27
7	Operation.....	29
7.1	Important safety guidelines	29
7.2	Workplaces of the operating personnel.....	29
7.3	Operating modes	29
7.4	Functional sequences	29
7.4.1	Functional sequence of a dividing movement	29
7.4.2	Path of motion.....	29
8	Faults.....	31
8.1	Important safety guidelines	31
8.2	Customer service	31
9	Repair.....	33
9.1	Important safety guidelines	33
9.2	Maintenance work.....	34
9.2.1	Inspections	34
9.2.2	Maintenance / cleaning	34
9.3	Long-term lubrication.....	35
9.3.1	Repair.....	35
10	Shutdown.....	37
10.1	Important safety guidelines	37
10.2	Temporary shutdown.....	37
10.3	Permanent shutdown	38
11	Disassembly and disposal.....	39
11.1	Important safety guidelines	39
11.2	Disposal of components	40
12	Service and spare parts	41
12.1	Service.....	41
12.2	Spare parts	41
12.3	Spare parts ordering.....	42
13	Declaration of incorporation	43
13.1	Declaration of incorporation	43
14	Index.....	45
14.1	List.....	45
15	Personal notes.....	47
15.1	Notes.....	47
16	Annex	49
16.1	Other documents	49

Index of figures

Fig. 1	Personal protective clothing	16
Fig. 2	Name plate	19
Fig. 3	Worm gearbox	20
Fig. 4	Transporting boxes	23

1 Introduction

1.1 Definition

Rotary table Rotary table:

The rotary table is a partly completed machine in the sense of European Guideline 2006 / 42 / EG, Art. 1g and 2g.

1.2 Intended use

The purpose of the rotary table is to be mounted in other machines or in other partly completed machinery or equipment, or to be assembled with them.

The commissioning is not permitted until the necessary safety has been guaranteed for the entire installation, into which the rotary table has been mounted, and its conformity with the laws and guidelines of the country where the rotary table is to be operated, has been established and confirmed.

Its use is permitted only within the limits defined in the order characteristics.

The intended use includes also

- the reading of this manual and observing the safety information.
- Observing the relevant documentation.
- Observing the maintenance instructions.

The rotary table may only be used as intended. Only methods and procedures described in this manual may be used.

1.3 Improper use

Any use that does not comply with the intended use of the rotary table is considered a misuse and is prohibited.

The rotary table may not be subjected to loads above its maximum load limits.

As a matter of principle, the rotary table is not suitable for

- Operation in mobile or portable systems, on ships or in aircraft
- Operation in life support systems
- Operation in residential housing
- Operation beyond the limits of the specified performance data and operating parameters
- Use in explosive atmospheres
- Use in vacuum spaces
- Use under operating conditions where highly inflammable or explosive substances are processed
- Use under operating conditions with aggressive or solvent-containing substances (e.g. acids, lyes, hydrocarbons, etc.)

The operator of the machine described in this document bears the responsibility for any injuries and damages caused by its improper use.

1.4 Applicable documents

Along with this manual, other applicable documents are necessary for the safe operation of the machine. The data in these documents must be observed.



Instruction for the assembly of a partly completed machine according to Guideline 2006/42/EG



Electric diagram



Hydraulic diagram



Pneumatic diagram



Drawings

1.5 Structure

The structural design is characterised by a rigid mechanical structure. The basic device is comprised of the housing, table top, bearings, cam drive, drive motor with gears and holding brake. Horizontal and vertical use with several motor layouts is possible.

Additional component assemblies are available if the structure is to be extended. The rotary table may also be used as a built-in table.

1.5.1 Bearing

The bearing for the table top is large and is both axially and radially pretensioned. In order to absorb large tilting moments, e.g. when the table top is in a vertical position, the additional component assembly "reinforced table top bearing" is available.

1.5.2 Middle throughlet

The rotary table is delivered with a large clear middle throughlet.

1.5.3 Direction of rotation

The direction of rotation can optionally be to the left or right. Pendulum mode is possible.

1.5.4 Service life

The arrangement is subject to a service life of $MTTF = 20,000$ h.

1.5.5 Cam drive

The operation is generated by the drive motor via the gearbox and the cam drive on the table top. The cam rollers are pretensioned on both sides on the operating cam.

1.5.6 Drive motors

As standard, three-phase servo motors are used as drive motors. Direct current or hydraulic servo motors can also be used. For individual cases with low precision requirement the use of three-phase standard motors in conjunction with a frequency converter is possible.

1.5.7 Measuring system on the motor

In particular in the case of digital servo drives the measuring system is placed directly on the motor shaft.

The precision and play of the reduction gearbox are included in the measurement result.

This is only recommendable in relation with mathematically exact gear reduction.

1.6 Warranty

The warranty is regulated by contract (see General Terms and Conditions or Contract).

1.7 Translation of the Original maintenance and operation manual

This manual is the translation of the original maintenance and operation manual and is part of the scope of delivery.

This manual describes the operation of the machine and contains important information about its intended use.

This manual is addressed especially to the personnel that has been trained and authorised for operating and servicing the machine.

A copy of this manual must be stored and made continuously available at the operating site of the machine and everyone assigned to work on or with the machine must read, understand and apply it.

The safety instructions in the individual chapters must be observed.

This manual and the other relevant documents (see Chapter 1.4 Applicable documents on page 10) are not subject to any modification service.

We reserve the right to update data and drawings in this manual based on further technical development.

The respectively current version can be requested from the manufacturer.

1.7.1 Legend

Certain marks, symbols and abbreviations with the following meaning are used in this manual for clear organisation of its contents:

- 1. indicates an enumeration.
 - a) indicates the second level of an enumeration.
- indicates a listing.
 - ▶ indicates the second level of a listing.



The book symbol before the text is a reference to another applicable document. The content of this document must be observed.



The information symbol before the text indicates an additional instruction or an important application tip.

1.7.2 Figures

The figures show the machine as an example. Deviations in the graphical presentation compared to the delivered machine are possible.

1.7.3 List of the valid pages

The number of pages in this manual, including the title page: 50

1.7.4 Meaning of the safety instructions in this manual

This manual contains instructions which must be observed for the protection of personnel and the prevention of property damage.

The safety instructions related to warnings about injuries are emphasised with the help of a code chart containing a warning triangle and a signal word. The respective text describes the type of hazard, its source, the means of prevention and the consequences of disregarding the safety instruction.

The general instructions or those related to possible property damage are designated with a code chart without a warning triangle.

The code charts used in this manual have the following meaning:



DANGER designates a hazardous situation which, if not prevented, can lead to death or serious injury.



WARNING designates a hazardous situation which, if not prevented, can lead to death or serious injury.



CAUTION designates a hazardous situation which, if not prevented, can lead to light to medium-level injuries.



NOTICE designates additional instructions, provides information about possible property damage and is not related to possible injuries.

1.8 Definitions of terms

Manual	General designation of this document.
EMERGENCY STOP	Immediate interruption of all motion processes by activation of an emergency stop button.
Protective equipment	Technical equipment on the machine whose purpose is to guarantee its safety.
Safety instruction	Instruction in manuals and handbooks related to possible physical injuries.
Safety information	Information about the safe operation of the machine.

2 Safety

2.1 BASIC SAFETY INSTRUCTIONS

Most accidents during work with machines are due to disregarding the basic safety instructions.

Perceiving a possible hazard can prevent an accident before it occurs. If there are hazards, the safety information on the rotary table and in this document provides warnings about these hazards. If the warnings are disregarded, this can lead to physical injuries or death.

FIBRO GmbH cannot foresee all possible circumstances that can lead to potential hazards. Therefore, the warnings in this document and on the rotary table do not include all hazards.

Personnel must have the necessary training and experience and possess the necessary tools in order to be able to perform the work on the machine correctly.

Improper operation, maintenance or repair can be dangerous and cause serious or fatal injuries.

No work related to transport, assembly, maintenance or repair may be performed if the information about transport, assembly, maintenance or repair has not been read and understood.

The rotary table is designed for mounting in other machines or for assembly with other machines. FIBRO GmbH has no control over the intended use of the machine.

The operator is responsible for the safety devices for operation of the machine. Operation without safety devices is prohibited.

The operator is responsible for the safe operation and the information that is necessary for the operation.

The rotary table may not be used in any way that deviates from the instructions in this manual. All safety rules and safety measures, including the site-related regulations and safety measures at the workplace, which are applicable to its use, must be observed.

If work equipment, operation, work methods or work techniques that have not been explicitly proposed by FIBRO GmbH are used, the operator must himself ensure the safety for himself and for other persons.

It must also be ensured that the rotary table does not get damaged or become unstable over the course of the intended operation, maintenance and repair work.

The information, descriptions and figures in this document are based on the information that was available at the time of creation of this document.

The descriptions, operating pressures, measurement methods, figures and other items can be changed at any time. These changes can affect the characteristics of the rotary table. The currently applicable information must be provided prior to starting the performance of any work.

2.1 BASIC SAFETY INSTRUCTIONS

2.1.1 Due diligence of the operator

The rotary table is designed and manufactured according to the state of the art. The requirements for ensuring the safety and protection of health have been fulfilled.

However, this safety can be achieved in operational practice only when all necessary measures in this respect have been taken. The operator of the machine must plan these measures and control their implementation.

The operator must make sure that

- the rotary table is used only as intended.
- The rotary table must be operated only in a fully functional state with all mechanical and/or electrical safety devices in place.
- A copy of this manual and of all other applicable documents must be always available in a complete and good legible condition at the operation site of the rotary table. It must be ensured that all persons who have to perform activities on the rotary table can consult the manual at any time.
- The rotary table is operated and maintained by specially trained and authorised personnel.
- Personnel are familiar with the manual and especially the safety instructions contained within it.
- The responsibilities of personnel in the operation and maintenance are clearly defined and observed.
- Personnel is regularly instructed in all applicable issues related to the work safety and environmental protection.
- The operating instructions related to the work safety and accident prevention are enforced.
- The national accident prevention regulations and in-house rules are observed.
- When necessary, personal protective clothing is provided.



Fig. 1 Personal protective clothing

2.1.2 PERSONNEL REQUIREMENTS

The following safety instructions must be observed in all operations on the rotary table. Their violation can cause serious injuries or death.

All persons working on and with the rotary table must:

- read the manual and confirm with their signature that they have understood it.
- observe the safety information and guidelines in the manual and the instructions contained in it.
- make sure that there are no unauthorised persons in the rotary table area.
- make sure that the personnel in training works first on the rotary table only under the supervision of an experienced and trained person.
- in addition to the manual, observe also the operating instructions for work safety and accident prevention issued by the operator.
- inform the operator or the supervisory personnel about any malfunctions.
- inform immediately the respective managers about any changes in the rotary table which can affect its safety.

2.2 Qualification of the personnel

For certain task areas, a special qualification is necessary for personnel.

Task area	Qualification
Electrical system	
Work on the electrical equipment	Skilled electricians
Mechanics	
Commissioning and operation	Authorised and trained personnel
Inspections	Trained personnel
Maintenance	Authorised and trained personnel
Cleaning	Trained personnel
Repair	Service personnel of FIBRO GmbH

2.3 Safety devices on the machine

The rotary table is designed for mounting in other machines or for assembly with other machines. FIBRO GmbH has no control over the intended use of the machine.

The operator is responsible for the safety devices for operation of the machine. Operation without safety devices is prohibited.

The operator is responsible for the safe operation and the information that is necessary for the operation.

The operator must take all the necessary measures to protect his personnel against injuries from the machine

2.4 Remaining risks



Movement of the table top

The table top turns with high torque. Safety precautions such as, for example, protective grids, jog mode, two-hand operation, emergency stop button, etc. must be taken. Do not reach in the path of motion. Danger of crushing.

Explosive atmospheres

The rotary table is not designed for operation in an explosive atmosphere. Operation in explosive atmosphere or the processing of inflammable substances can lead to explosion. The operator must take all necessary measures for operating the rotary table only as intended. An explosion can cause serious to fatal injuries.

Unauthorised changes

Any unauthorised changes or any mounting of additional equipment not approved by the manufacturer compromise the function of the rotary table and can lead to dangerous situations. Therefore, any structural changes of the rotary table are prohibited. The mounting of additional equipment must be discussed with the manufacturer. Serious injuries or death are possible.

3 Technical description

3.1 General technical data

The technical data of the rotary table depend on the contract.

- ① A name plate with number, year of manufacture and type is fixed on the rotary table.

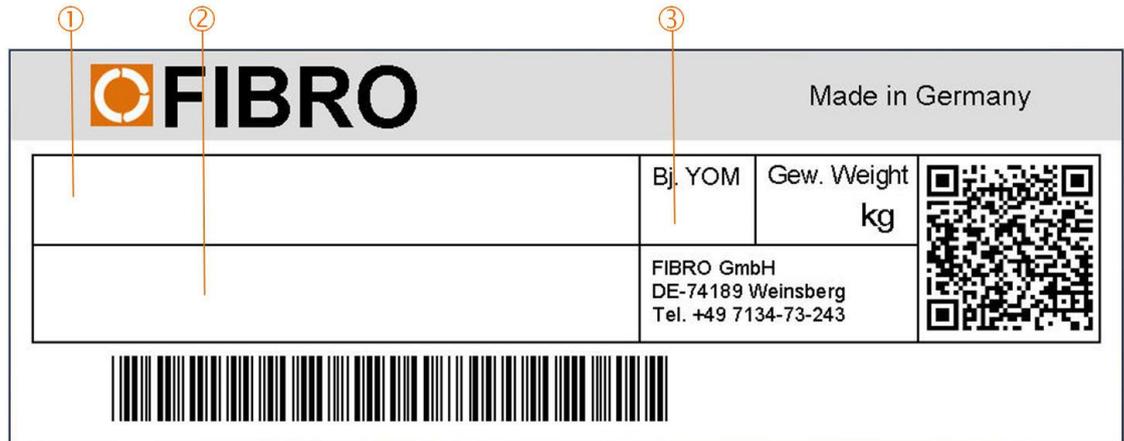


Fig. 2 Name plate

For all questions and orders, the data on the name plate must be provided.

- ① Number
- ② Type
- ③ Year of manufacture

3.2 Electrical connections

Operating voltage	Motor-dependent (see the technical specification)
Control voltage	Motor-dependent (see the technical specification)
Brake voltage	Motor-dependent (see the technical specification)

3.3 Temperature ranges

Operation	between +15° C and +40° C
Storage	between -15° C and +60° C

- 📖 For information about the technical specifications, time diagrams and wiring diagrams, see Chapter 16 annex.

3.4 Assembly units

3.4.1 Rotary table

The table top is operated with various motor types and operating cam. This enables performing rotational movements in any direction and angle.



For information about the technical specifications, time diagrams and wiring diagrams, see Chapter 16 annex.

3.4.2 Cam roller gearbox

The operation is generated from the drive motor via a gearbox and cam drive to the table top.

The direction of rotation can optionally be to the left or right. The rotary table can swing between the positions by a change in the direction of rotation on the drive motor.

- ① Cam rollers
- ② Operating curve
- ③ Table top



Fig. 3 Worm gearbox

4 Transport

4.1 Important safety guidelines



Suspended loads

Dimensioned load suspension device that are too weak can break. The suspended loads can swing. The lifting equipment and the load suspension devices must correspond to the regulations and should be designed for the weight of the components, including the packaging. It is forbidden to stand under suspended or lifted loads. A sufficiently safe distance must be maintained. The crane operators must be authorised to operate the respective equipment. Injuries from falling loads.

Falling loads

Incorrectly fixed belts or chains can slip. Transport equipment that is not designed for the weight of the individual components can fail. The transport box can fall. Only hoisting equipment with crossbars must be used. The belts and chains must be always outside of the pole plates. Injuries from falling boxes.

Tilted loads

If the centre of gravity is disregarded, a load can tilt. The rotary table must be positioned so that the load can be in equilibrium. Always take into consideration the centre of gravity when fastening the transport means. Secure the load against tilting. Injuries from tilted loads.

Unsecured rotary table

The rotary table can turn or become displaced from the linear axis (depending on the implementation of the rotary table). Provide the rotary table with transport locks for transport. Remove the transport locks only after the assembly has been completed. There is a risk of impact and crushing injuries.

During the transport of the rotary table or its components, the following points must be observed:

- The transport work must only be performed by trained transport personnel and in strict compliance with the safety instructions.
- The transport routes must be blocked and secured so that no unauthorised persons can enter the hazardous zone.
- Protect the sharp edges with edge protection.
- Use only whole belts.
- Compliance with the local applicable accident prevention regulations is mandatory.

4.3 Packaging and weight

For shipping by truck, the rotary table is secured with transport locks and packaged in foil.

For shipping by sea the rotary table is secured at FIBRO GmbH with transport locks and packaged in a wooden box.

The total weight of each box is printed on the box. In addition, the box is marked with labels according to the internationally valid symbols.

These labels must be observed in order to handle with care the packaged rotary table.

	Top		Protect from moisture, rain or snow
	Fragile content		Fasten here with ropes, belts or chains
	Marking according to the International Plant Protection Convention (IPPC)		

The packaging materials must be either reused or properly disposed of in accordance with the country-specific regulations.

4.4 Transport damages

The shipment must be inspected for completeness and transport damages immediately after the delivery. If damage is found on the packaging that indicates possible damage to the content, the content must be also inspected for damage.

If damage is found, this must be communicated immediately to the transport company and confirmed by this company.

4.5 Interim storage

NOTICE

The packaging used by FIBRO is a transport packaging. The transport packaging is not suitable for the storage of the rotary tables. The customer shall take appropriate measures in order to avoid corrosion damages during storage/temporary storage.

4.6 Permitted equipment and auxiliary devices for the transport

The unloading of the boxes and their transport to the installation site can be performed with an overhead crane. Use crossbars.

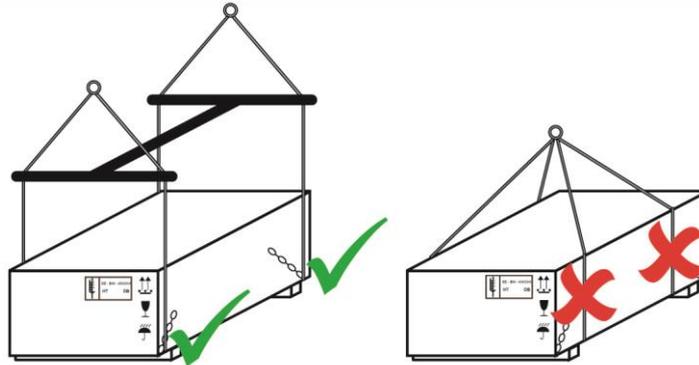


Fig. 4 Transporting boxes

For the transport of the unpacked rotary table, use only suitable attachment eyes. The use of ring bolts as load suspension devices is not permitted.



4.7 Transport locks

NOTICE The rotary table can be transported as an individual device without separate transport locks. In the case of combination layouts transport locks according to the supplementary sheet must be used.

4.7.1 Unpacking and transporting of the rotary table

1. Unpack the rotary table, and make it freely accessible on all sides.
2. Inspect the rotary table for damage during the transport.
3. Verify the entire delivery scope against the delivery papers.
 - ▶ Request that the established deficiencies be confirmed by the shipping company and inform FIBRO GmbH thereof immediately.
4. Screw suitable attachment eyes [A] in the screw threads provided on the table top or housing.

4.8 RETURN SHIPPING

NOTICE

Damage to components. Never lift the rotary table suddenly with a jerk.

5. Hook the belts onto the attachment eyes and lift the rotary table from the box while observing the safety instructions and transport regulations.
6. Transport the rotary table in compliance with the safety instructions and transport regulations.

7. Hook the belts onto the attachment eyes and lift the machine from the box while observing the safety instructions and transport regulations.

4.8 Return shipping

All parts, which are forwarded to the manufacturer for repair, must be securely packaged for the return shipping.

The air vent screws of the gear boxes must be closed in order to prevent oil leakage.

The electronic components must be always transported in antistatic packaging.

NOTICE

The transport locks must be re-attached prior to any further transportation of the rotary table.

4.9 Instructions for disposal of packaging material

The packaging materials must be either reused or properly disposed of in accordance with the country-specific regulations.

5 Assembly

5.1 Important safety guidelines



Incorrect installation

The assembly work should be performed by qualified personnel only. Work on the power supply line connections should be performed by qualified electricians only. A check must be carried out to ensure that the power supply frequency and voltage correspond with the data in the technical specification. The electric, hydraulic and pneumatic devices must be connected only when the power supply is turned off. Crushing and electrocution injuries.

When assembling the rotary table or its components, the following must be ensured:

- the assembly site is suitable for the operational weight, including the superstructural parts of the client and the tools.
- the expected loads, torques and moments of inertia have been taken into consideration.
- the assembly site has been isolated with a signal strip.
- the assembly site has been marked with danger signs.
- only authorised persons have access to the work area and no other persons could be endangered by the assembly work.

5.2 Installation requirements

The assembly site must be prepared for the assembly work and has to be clean and even.

The mounting bolts must be available.

5.3 Assembly of the rotary table

5.3.1 Mechanical assembly

NOTICE Rotary table damage. The rotary table should not be braced while being bolted. The maximum bolting depth and the tightening moments of the mounting bolts as well as the maximum offset for the cylindrical pins must be observed.

5.3 ASSEMBLY OF THE ROTARY TABLE

Transport the rotary table to the assembly site in compliance with the safety instructions and transport regulations.

Sagging load. Do not hold between the rotary table and the installation surface.
Crushing of hands or fingers.

- Lower the machine carefully and place.
- Remove the transport belts.



The type and positions of the connections must be taken from the dimensional drawing and the electric diagram in the appendix.



The information regarding the type, size and other data for pneumatic, hydraulic, water and electrical connections must be taken from the diagrams and drawings enclosed in the appendix.

- Check function:
 - ▶ – Functional sequence (see chapter 7.3 Operating modes)
 - ▶ – Measuring system

6 Commissioning

6.1 Important safety guidelines

The rotary table is designed for mounting in other machines or for assembly with other machines. FIBRO GmbH has no control over the intended use of the rotary table.

The commissioning is a responsibility of the operating company.

6.2 Prior to the commissioning

Prior to the commissioning, visual inspection of the rotary table has to be performed. Hereby it is necessary to check and make sure that

- the safety devices are operational.
- there are no damages on the rotary table.
- there are no foreign bodies, tools or other objects on the machine.
- all supply facilities are connected and operational.

Prior to the return to operation, a test run must be performed.

6.2.1 Test run

The test run is performed without any superstructures on the table top.

Prior to the test run it is necessary that

- all safety devices are tested.
- the rotation directions of the gears are tested.
- the functional processes are tested.

7 Operation

7.1 Important safety guidelines



Inadmissible operating parameters / software.

The change of the operating parameters leads to a change in the system behaviour of the rotating or moving parts of the rotary table. The use of a controller with unlicensed software creates a risk for the safety of the rotary table. The operating parameters may be changed only by authorised personnel with detailed knowledge of the modes of operation and the structure of the rotary table. The use of unlicensed software is prohibited. Violation of this prohibition can lead to serious injuries.

In the operation of the rotary table it must be ensured that

- the rotary table is ready for operation and the operating parameters have been set up correctly.
- the operating personnel has been informed prior to starting the rotary table about the correct behaviour in the event of accidents.
- the operation is performed only by persons who have been trained, instructed and authorised for that. These persons must know this manual and proceed according to it.
- the rotary table is used / deployed only in accordance with its intended use (see Chapter 1.2 Intended use on page 9).
- during power-up and operation there is no one in the hazard area of the rotary table.
- the operating instructions of the operator are observed.

7.2 Workplaces of the operating personnel

The workplaces of the operating personnel are determined by the operator of the machine.

7.3 Operating modes

The operating modes can be taken from the specification in the annex.

7.4 Functional sequences

7.4.1 Functional sequence of a dividing movement

Prerequisites:

The table top is in any position.

NC control system: Data entry completed

7.4.2 Path of motion

During the dividing procedure by a servo motor the acceleration and deceleration time must be observed. (NC controlled)

8 Faults

8.1 Important safety guidelines



Unauthorised personnel

Any personnel that has not been adequately trained does not have the necessary authorisation to localise faults or correct errors. Any defects may only be corrected by FIBRO Customer Service or by members of staff from the operating company who are trained and authorised for performing the respective activity. Before the correction of the defects, the machine must be shut down from the master switch and secured against unintended reactivation. The action area of the moving machine parts must be secured. The repairs must be performed by FIBRO personnel only. The use of unauthorised personnel can lead to injuries resulting from incorrect action.

8.2 Customer service

If you need assistance from our customer service, please provide the following data:

- Serial number according to the name plate
- Description of the occurring fault
- The point in time and the circumstances of the occurred fault
- The presumed cause

You can reach our customer service Monday to Friday from 07:00 am to 5:00 pm under the

Service number +49 (0) 7134 - 73-243

Outside the times stated, a recorded message with additional information is available.

Address of the customer service:

FIBRO GmbH
 Rotary Table Division
 Weidachstrasse 41 - 43
 D-74189 Weinsberg

All FIBRO representation offices worldwide can be found under www.fibro.de

rtservice@fibro.de

9 Repair

9.1 Important safety guidelines



Unauthorised personnel

The personnel of the operator may perform only the maintenance work described in this manual. This personnel must be trained and authorised for performing these activities. The action area of the moving machine parts must be secured. All other work and repairs must be performed by FIBRO personnel only. The use of unauthorised personnel can lead to injuries resulting from incorrect action.

Using wrong spare parts

Using the wrong spare parts or materials can endanger the safety of the rotary table. Only spare parts from our spare parts list or spare parts released for use by us can be used. No individual components may be exchanged with each other. Only the specified materials must be used. The self-locking bolts and nuts must be always replaced with new ones. All prescribed tightening torques must be adhered to exactly as specified. Failure of unapproved spare parts can cause injuries.

Missing safety devices

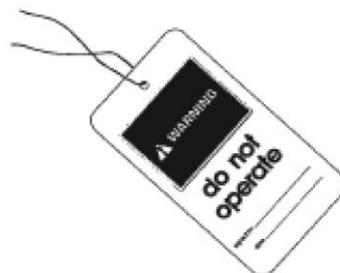
Under certain circumstances, safety devices may have to be removed when maintenance work is performed. The removed parts must be reassembled immediately after completing the maintenance work. The protection function must be tested. Operation of the machine without safety devices is prohibited. Operation of the machine without the safety devices can cause serious or fatal injuries.



Forgotten tools or other objects can fall into the running machine and cause material damages. Before turning on the machine, check whether there are tools or other objects on the rotary table. Remove any forgotten tools or other objects.

Prior to performing any maintenance and cleaning work, turn off the main switch and secure it with a padlock.

Prior to any maintenance work, put warning signs "Do not turn on" or similar warnings on the main switches and the control consoles.



9.2 Maintenance work

The following activities are considered maintenance work:

- Inspection
- Maintenance / cleaning
- Repair

9.2.1 Inspections

Daily before the start of the work shift:

- Inspection of the essential functional units.
- Inspection of the air pressure on the manometer.
- Inspection of the filter bowl for the accumulated condensate.

9.2.2 Maintenance / cleaning



Turn off the machine in a secure manner

Performing maintenance and cleaning work when the power supply is turned on is dangerous. Perform the 5 steps to securely turn off the electric power supply. All other power supply sources must be also turned off. Injuries when the power supply is turned on.

5 steps for securely turning off the electric power supply.

- Turn off the main switch (disconnect all sides)
- Secure the main switch against re-starting
- Check for absence of voltage
- Ensure the grounding of all sides
- Cover any live neighbouring parts

After the work has been completed, the shut-down must be cancelled in the reverse order.

When maintaining the rotary table, the following must be ensured:

- all work steps are performed in the specified order.

After the maintenance work has been completed, it must be checked whether

- the work has been performed completely.
- all foreign bodies have been removed from the work area.
- the safety devices have been mounted properly and are functioning.

The operator must establish the cleaning intervals.

9.3 Long-term lubrication

The rotary table is delivered filled with suitable synthetic oil. The gearbox is filled with synthetic gearbox oil. The lubricants are designed for a service life of at least 20,000 operating hours.

A change in lubricant is only required in the event of coolant and lubricant ingress, as well as in the event of a general overhaul of the device. Contact our customer service in this regard.

 It is recommendable to thoroughly clean the gearbox when changing the lubricant.

NOTICE Synthetic and mineral lubricants must not be mixed with each other.

NOTICE In the case of ambient temperatures below – 20°C and above + 60°C rotary shaft seals with special material quality must be used.

NOTICE In the case of external reservoirs observe their lubrication instructions.

9.3.1 Repair

The operator of the rotary table should not perform any overhaul / repair work. If there is a need of overhaul / repair work, the FIBRO GmbH customer service must be informed.

10 Shutdown

10.1 Important safety guidelines



Restoring the power supply

The restoration of the energy supply to a shut-down machine can lead to unexpected start. In order to shut down the machine, it must be turned off from the main switch and secured against unintended starting. The action area of the moving machine parts must be secured. The restoration of the power supply can lead to injuries.

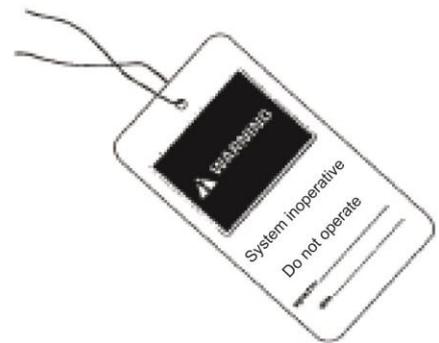
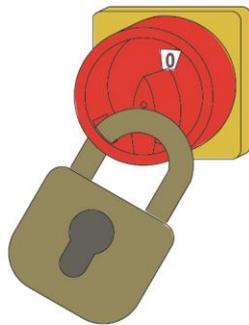
Unauthorised personnel

Personnel that has not been properly trained does not have the authorisation to take the machine out of operation. The shutdown must only be performed by trained personnel that has been authorised for performing the respective activities. The use of unauthorised personnel can lead to injuries resulting from incorrect action.

10.2 Temporary shutdown

For the temporary shutdown:

- Turn off the machine in a proper manner.
- Secure the machine against unintentional restarting.
- Put a warning sign on the machine that shows clearly that it is temporarily out of operation.

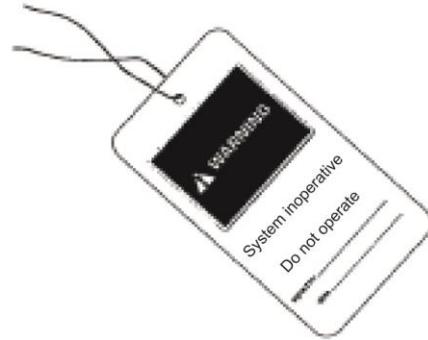
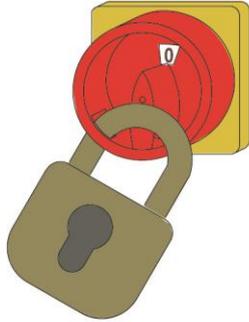


Return to operation (see Chapter 6.2 Prior to the commissioning on page 27).

10.3 Permanent shutdown

For permanent shutdown and decommissioning:

- Turn off the machine in a proper manner.
- Secure the machine against unintentional restarting.
- Put a warning sign on the machine that shows clearly that it is permanently out of operation.



11 Disassembly and disposal

11.1 Important safety guidelines

The rotary table should be disassembled by specialised personnel of FIBRO GmbH only.

Disassembly by personnel of the operator is prohibited.



Unauthorised personnel

In the process of disassembly and during transportation, parts can tilt or fall. Loads can swing or fall down. Do not stand under suspended loads. The auxiliary personnel may act only on instructions by the specialised personnel. During the transport, the safety measures for the transport should also be observed. Disregarding the safety measures can lead to serious injuries.

The auxiliary personnel of the operator must strictly adhere to the instructions of the FIBRO personnel and observe the safety instructions.

The auxiliary personnel must wear personal protective clothing.



Leaking lubricants, solvents and preserving agents can damage the environment. Remove any leaking lubricants, solvents and preserving agents immediately.

11.2 Disposal of components

NOTICE

Dispose of the components in a proper manner!

The improper disposal of components can cause damage to the environment and is subject to criminal prosecution. The components have to be disposed of in accordance with the applicable local and regional laws and guidelines. Attention must be paid to the environmentally compatible disposal of the process consumables. The local regulations regarding the proper waste recycling or removal must be observed.

The local authorities provide information about the disposal and collection depots.

The machine consists of:

- Iron / steel
- Aluminium
- Grey cast iron
- Brass
- Copper (motors and electric lines)
- Plastics (electric lines, pneumatic hoses)
- Electronic components

The process consumables are:

- Gearbox oil
- Hydraulic oil
- Low-viscosity grease

12 Service and spare parts

12.1 Service

You can reach our customer service Monday to Friday from 07:00 am to 5:00 pm under the

Service number +49 (0) 7134 - 73-243

or under rtservice@fibro.de

Outside the times stated, a recorded message with additional information is available.

Address all written enquiries to:

FIBRO GmbH
Rotary Table Division
Weidachstrasse 41 - 43
D-74189 Weinsberg

rtservice@fibro.de

All FIBRO representation offices worldwide can be found under www.fibro.de

12.2 Spare parts

Spare parts must meet the technical requirements specified by FIBRO GmbH. By ordering original spare parts from FIBRO GmbH, you are assured that these requirements will be met.

NOTICE FIBRO GmbH can assume no liability for any damage caused as a result of using non-original spare parts.

12.3 Spare parts ordering

When ordering spare parts, please provide the following data:

- Name, address, shipping address
- Exact designation of the equipment (take serial number from the name plate)
- Exact spare part designation
 - ▶ When necessary, enclose samples, photos or sketches
- Quantity of the spare parts needed

Please address your spare parts order to:

FIBRO GmbH
Rotary Table Division
Weidachstrasse 41 - 43
D-74189 Weinsberg

rtservice@fibro.de

All FIBRO representation offices worldwide can be found under www.fibro.de

Upon receipt of the spare parts delivery:

- Check that the right number of parts has been delivered and that they are all correct and in good condition
- Report any errors immediately

Any compensation claims for damage in transit must be reported to us immediately

13 Declaration of incorporation

13.1 Declaration of incorporation

in accordance with EU machinery directive 2006/42/EC (Annex II B)

The manufacturer FIBRO GmbH
 Weidachstr. 41-43
 D-74189 Weinsberg

We herewith declare, that the incomplete machine described below

Product description

- Rotary table type: **FIBROTOR VM.NC**
- Type designation: -
- Item number: -
- Serial number: -
- Dimensional drawing: -
- Year of manufacture: -

satisfies the basic requirements of machinery directive 2006/42/EC as far as possible within the context of the scope of delivery.

In addition, we declare that the special technical documentation has been prepared in accordance with Annex VII Part B of this guideline.

The incomplete machine also meets the requirements of Directives 2014/35/EU regarding electrical equipment and 2014/30/EU regarding electromagnetic compatibility.

We undertake to submit, via our documentation department, the special documents for the incomplete machine to the market supervisory authorities upon justified request.

The incomplete machine must not be put into service until the final machinery/plant into which it is to be incorporated has been declared in conformity with the provisions of Directive 2006/42/EC on machinery and until the EC Declaration of Conformity according to Annex II A is issued.

The person authorised to compile the relevant technical documentation (EU address)

Mr. Walter Frey / Agust-Läpple-Weg / 74855 Haßmersheim Head of Documentation / CE Coordinator

Weinsberg, 20.05.2020



 Krischke
 Rotary Table Division Head



 Bormann
 Quality Assurance Department Head

14 Index

14.1 List

A

Accident prevention regulations16, 21
 Additional component assemblies 10
 Assembly..... 15, 21, 25

C

Cam drive 10
 Cam rollers 20
 Change in lubricant 35
 Commissioning..... 9, 17, 27
 Customer service 31, 35, 41

D

Declaration of incorporation 43
 Disassembly 39
 Disassembly and disposal 39
 Disposal.....24, 40
 Drive motors 11
 Due diligence 16

E

Emergency stop13, 18

F

Functional processes 27

H

Hazard 15
 Holding brake 10
 Hydraulic diagram 10
 Hydraulic oil 40

I

Inspection..... 34
 Installation requirements 25
 Intended use9

Interim storage22

L

Linear axis21
 Load suspension devices 21, 23
 Long-term lubrication35
 Lubricants35

M

Main switches 33, 37
 Maintenance / cleaning34
 Maintenance work35
 Measuring system 11
 Moments of inertia25

N

Name plate19, 31, 42

O

Offset gearbox35
 Operating curve20
 Operating modes29
 Operating parameters 9, 29

P

Path of motion..... 18
 Personal protective clothing 16, 39
 Process consumables 40

Q

Qualification of the personnel17
 Qualified personnel25

R

Remaining risks 18
 Repair..... 15, 16, 17, 33, 34, 35
 Return shipping24

14.1 LIST

Return to operation 27, 37

S

Safety devices 15, 16, 18, 27, 33, 35

Safety information 9, 15, 17

Safety instructions 11, 12, 15, 16, 17, 21,
24, 25, 26, 27, 29, 31, 33, 37, 39

Service and spare parts 41

Service life 35

Service number 31, 41

Servo motor 20

Shipping by sea 22

Shutdown 37, 38

Spare parts 33, 41, 42

Spare parts ordering 42

T

Technical Data 19

Test run 27

Transport 15, 21, 23, 24, 39

Transport damages 22, 23, 42

Transport locks 21, 22, 24

Transport regulations 24, 26

U

Unauthorised changes 18

Unpacking the machine 23

W

Warranty 11

Worm gearbox 20

16 Annex**16.1 Other documents**

Technical specification
Dimensional drawing(s)
Connection diagram



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